



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	418	3249A 2	CRANKSHAFT ASSEMBLY	1,1,1		
2	30	32117	BEARING, BALL- UPPER	1,1,1		
3	30	20080	BEARING, BALL- LOWER	1,1,1		
4	25	30613	"O" RING, DRIVE SHAFT SPLINE	1,1,1		4
5	28	45554	KEY, FLYWHEEL DRIVE	1,1,1		
6	533	2761A 2	MAIN BEARING ASSEMBLY (VAL)	2,2,2		
7	17	20032	DOWEL PIN, MAIN BEARING	20,20,2		
8	10	45775	SCREW, MAIN BEARING CLAMP	4,4,4		
9	11	45774	NUT, MAIN BEARING CLAMPIN	4,4,4		
10	34	45506A 1	REED SET, MATCHED-MAIN BEA	2,2,2		
11	34	31240	REED STOP, MAIN BEARING REF	8,8,8		
12	10	29465	SCREW, REED STOP MOUNTING	8,8,8		
13	11	29469	NUT, REED STOP MOUNTING SC	8,8,8		
14	531	1884A 3	CENTER MAIN BEARING ASSEMB	1,1,1		
15	17	20032	DOWEL PIN, CENTER MAIN BE	2,2,2		
16	29	48410	BEARING, NEEDLE	56,56,5		
17		26113	RACE, OUTER (PAIR)	1,1,1		
18	53	26933	RING, SNAP-OUTER RACE CL	1,1,1		
19	10	22968	SCREW, CENTER MAIN BEARING	2,2,2		
20	11	46887	NUT, MAIN BEARING CLAMPIN	2,2,2		
21	17	31245	DOWEL PIN (STEPPED)	1,1,1		
22	739	3284A 2	PISTON AND PISTON PIN ASSEM	4,4,4		
23	40	45740	LOCK RING, PISTON PIN	8,8,8		
24	39	45153A12	RING, PISTON	1,1,1		
25	617	2768A 3	CONNECTING ROD AND CAP ASSEM	4,4,4		
26	10	45739	SCREW, CAP TO CONNECTING	8,8,8		
27	11	20061	NUT, CONNECTING ROD SCREW	8,8,8		
28	29	47897	BEARING, NEEDLE-CRANKPIN	128,128		
29	29	39656	BEARING, NEEDLE-PISTON PIN	116,116		
30	12	45741	WASHER, NEEDLE LOCATING	8,8,8		
--	739	3380A 2	PISTON AND PISTON PIN ASSEM	4,4,4		
--	39	45205A12	RING, PISTON (.015 OVERSIZE)	1,1,1		